



# C.R. ONSRUD

AMERICAN-MADE CNC MACHINERY

## G-Series Specifications

MODEL NUMBER	145G	193G	241G	333G	429G
Number of Axes	3/4	3/4	3/4	3/4	3/4
Table Size	145" X 61"	193" X 61"	241" X 61"	333" X 61"	429" X 61"
Z Clearance	14"	14"	14"	14"	14"
X-Axis Travel	157"	205"	263"	345"	441"
Y-Axis Travel	78"	78"	78"	78"	78"
Z-Axis Travel	11"	11"	11"	11"	11"
Approx. Footprint	20' X 11'	24' X 11'	28' X 11'	36' X 11'	44' X 11'
Machining Speed	2500 ipm	2500 ipm	2500 ipm	2500 ipm	2500 ipm
X & Y Rapid Traverse	3500 ipm	3500 ipm	3500 ipm	3500 ipm	3500 ipm
Standard Spindle	18HP 24,000 rpm	18HP 24,000 rpm	18HP 24,000 rpm	18HP 24,000 rpm	18HP 24,000 rpm
Tool Shank	HSK 63F	HSK 63F	HSK 63F	HSK 63F	HSK 63F
Standard Tool Capacity	12	12	12	12	12
Standard Vacuum Zones	3	4	5	7	9



MACHINERY INC.

*SERVING the CAROLINAS  
and VIRGINIA  
SINCE 1953*